

## Material - JIS SCS 16A

## **Standard Specification for Steel Castings for Pressure Purposes**

Group - Ferrous Stainless Steel Alloys

Sub Group - JIS SCS 16A Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.500 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	1.500 max.		
Phosphorus	Р%	0.040 max.		Solution Annealing
Sulphur	S %	0.040 max.		
Chromium	Cr %	17.000 - 21.000		
Molybdenum	Mo %	2.000 - 3.000		
Nickel	Ni %	9.000 - 13.000		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	480 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	33 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	183 max.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
GX2CrNiMo19-11-2	BS	British	Plate, Tubes and Forging	
1.4409	ISO	International	Casting	
GX2CrNiMo19-11-2	ISO	International	Casting	
A 743 Grade CF-3M	ASTM	USA	Casting	
A 743 J92800	ASTM	USA	Casting	
A 744 Grade CF-8M	ASTM	USA	Casting	
GX2CrNiMo19-11-2	MSZ	Hungary	Casting	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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